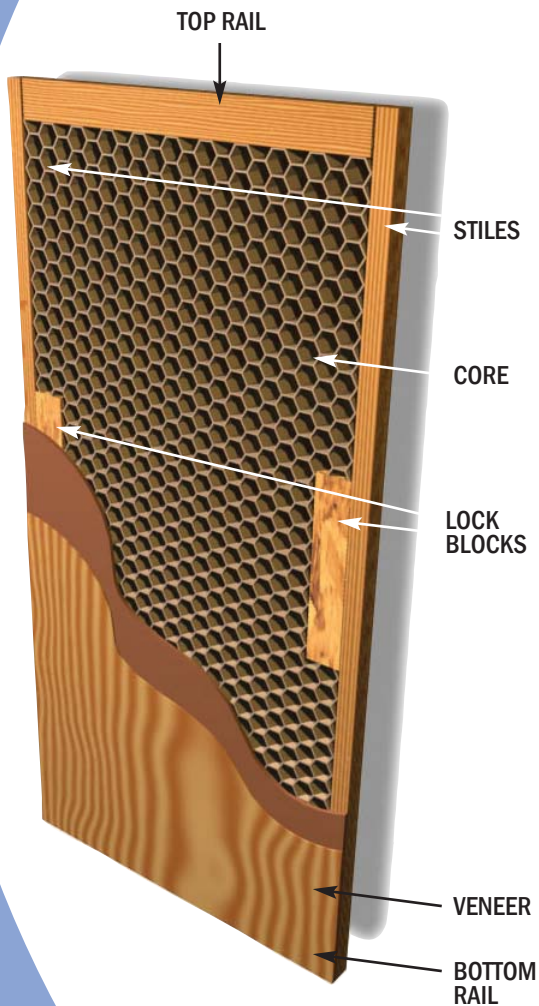


SHC-5: Standard Hollow Core Door

SPECIFICATIONS



- Max Size:** Singles: 4'0" x 8'0"
Pairs: 8'0" x 8'0"
- Transoms:** Available
- Thickness:** 1-3/4", 1-3/8"
- Core:** Expanded honeycomb kraft core, 5-1/4" cells.
- Veneers:** Any commercially available wood veneered door face. (AWI Custom Grade, Book & Running match is standard), MDO, Primed & Embossed Hardboards and Decorative Plastic Laminate.
Note: 9-Ply Available Contact Five Lakes for details.
- Stiles:** 1-1/4" min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band or decorative laminate.
- Rails:** 2-1/4" min. (before trim) mill option hardwood or SCL
- Lockblocks:** Two 2-5/8" x 14" mill option wood.
- Factory Finish:** UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.
- Adhesives:** Door assembly – Type I
Veneers – Type II (Type I available)
- Lites*:** Wood lip, wood flush or Metal Vision Panel.
- Blocking:** Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.
- Warranty:** Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available. Doors wider than 3'0" or taller than 7'0" not warranted for warp.
- Machining:** Prefitting, beveling, lock and hinge mortise and other hardware preps available.
- Fire Rating:** Not available.
- Standards:** ANSI/WDMA I.S.1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.