07/2009



PC-5: Bonded 5-Ply Particleboard Core Door (No Added Urea Formaldehyde)

SPECIFICATIONS

Max Size: Singles: 4'0" x 10'0"; Pairs: 8'0" x 10'0" Transoms: Available. Contact Five Lakes for size restrictions.

Thickness: 1-3/4", 1-3/8" & 2-1/4"

Core: NAUF Particleboard which complies with ANSI

A208.11-LD2 or 1-LD1.

Veneers: Any commercially available wood veneered door

face. WDMA "A" Grade, Book & Running match is standard), MDO, Primed Hardboard and Decorative

Plastic Laminate.

Stiles: 1-1/4" min. (before trim) Structural Composite

Lumber (SCL) with compatible veneer band or

decorative laminate.

Rails: 2-1/4" min. (before trim) mill option hardwood

or SCL

Factory

Finish: UV Cured Acrylic Epoxy. Clear or stained.

Five Lakes standard colors or custom color

match available.

Adhesives: NAUF Door assembly – Type I

Veneers – Type II

Lites*: Metal vision frames open for 1/4" wired glass

or 3/16" Firelite NT glass.

Max visible glass 1296 sq in;
max width 36", max length 54"

Louvers not available in FPC 20 minute.

Non-rated Wood lip or wood flush available.

Blocking: Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware

requirements.

Warranty: Five Lakes doors are warranted for interior use

only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.

Machining: Prefitting, beveling, lock and hinge mortise and

other hardware preps available.

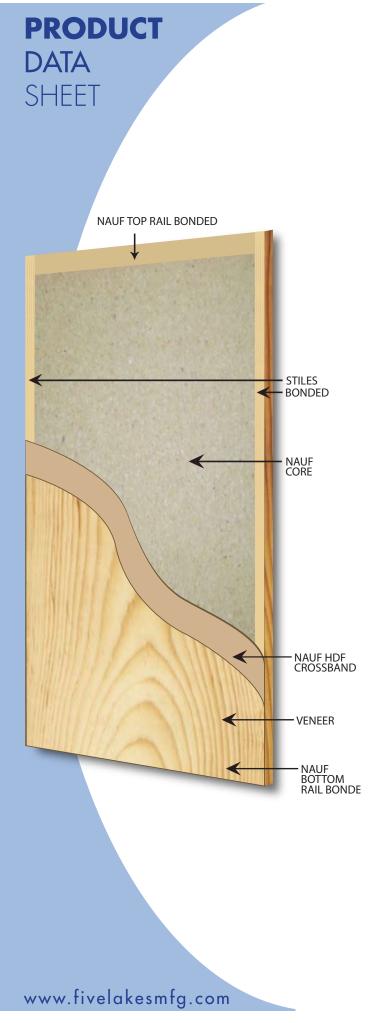
Fire Rating: 20-minute available

Neutral (standard) and Positive Pressure Category B**
Intertek Testing Service/Warnock Hersey international

(ITS-WHI) 1-3/4" or 1-3/8 (single only)

Standards: ANSI/WDMA I.S. 1A and AWI Section 1300

^{**}Contact Five Lakes for size restrictions



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^{*}Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.