

07/2009

PC-5: Lead-Lined Bonded 5-Ply Particleboard Core Door

SPECIFICATIONS

Singles: 4'0" x 10'0"; Pairs: 8'0" x 10'0" Max Size:

Transoms: Available. Contact Five Lakes for size restrictions.

1-3/4", 1-3/8" & 2-1/4" Thickness:

Particleboard which complies with ANSI A208.1 Core:

1-LD2 or 1-LD1.

Veneers:

Any commercially available wood veneered door face. WDMA "A" Grade, Book & Running match

is standard), MDO, Primed & Embossed Hardboards and Decorative Plastic Laminate.

Stiles: 1-1/4" min. (before trim) Structural Composite

Lumber (SCL) with compatible veneer band or

decorative laminate.

2-1/4" min. (before trim) mill option hardwood Rails:

or SCL.

Factory

UV Cured Acrylic Epoxy. Clear or stained. Finish:

Five Lakes standard colors or custom color

match available.

Adhesives: Door assembly - Type I

Veneers - Type II

Metal vision frames open for 1/4" wired glass Lites*:

> or 3/16" Firelite NT glass. Max visible glass 1296 sq in; max width 36", max length 54" Louvers not available in FPC 20 minute.

Non-rated Wood lip or wood flush available.

Blocking: Top rail, bottom rail, stiles and special blocking

can be specified to meet specialized hardware

requirements.

Warranty: Five Lakes doors are warranted for interior use

only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.

Machining: Prefitting, beveling, lock and hinge mortise and

other hardware preps available.

20-minute available Fire Rating:

Neutral (standard) and Positive Pressure Category B**

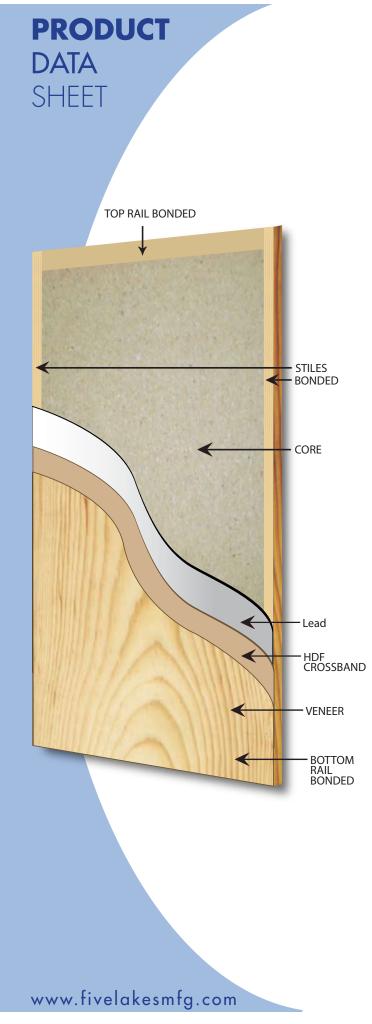
Intertek Testing Service/Warnock Hersey

(ITS-WH) 1-3/4"

Standards: ANSI/WDMA I.S.1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions



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